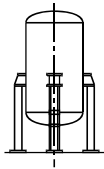


# CONTENTS

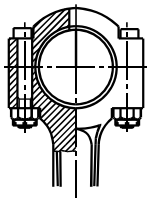
---



## **Chapter 1** **Design of Cylinders and Pressure Vessels 1 - 126**

1.1	<i>Thin and Thick Cylinders</i> .....	2
1.2	<i>Design of Thin Cylindrical Vessels</i> .....	2
1.3	<i>Design of Thin Walled Spherical Vessels</i> .....	4
1.4	<i>Joint Efficiency</i> .....	5
1.5	<i>Solved Examples</i> .....	5
1.6	<i>Design of Thick Cylinders</i> .....	9
1.7	<i>Lamé's Theory</i> .....	14
1.8	<i>Design Based on Maximum Shear Stress Theory</i> .....	15
1.9	<i>Design Based on Maximum Distortion Energy Theory</i> .....	16
1.10	<i>Design Based on Maximum Strain Theory of Failure</i> .....	17
	<i>(Clavarino's and Birnie's Equations)</i> .....	17
1.11	<i>Solved Examples</i> .....	19
1.12	<i>Design of Hydraulic and Pneumatic Cylinders</i> .....	29
1.13	<i>Design of Gasket Joint in Cylinders</i> .....	31
1.14	<i>Solved Examples</i> .....	35
1.15	<i>Cylinders Subjected to External Pressure</i> .....	43
1.16	<i>Prestressing of Thick Cylinders</i> .....	45
1.17	<i>Analysis of Compound Cylinders</i> .....	47
1.18	<i>Solved Examples</i> .....	50
1.19	<i>Design Criterion and Failure Modes in Pressure Vessels</i> ...	69
1.20	<i>Unfired Cylindrical Pressure Vessels</i> .....	70

1.21	Categories of Welded Joints .....	71
1.22	Material Selection for Pressure Vessels .....	72
1.23	Design of Shell due to Internal Pressure .....	73
1.24	Cylindrical Vessel Subjected to Combined Loading .....	73
1.25	Formed Heads .....	76
1.26	Corrosion Allowance .....	83
1.27	Solved Examples .....	83
1.28	Openings in Pressure Vessel .....	98
1.29	Solved Examples .....	101
1.30	Support for Pressure Vessels .....	120
	Exercises ? .....	122
	Problems .....	123



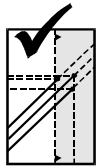
## **Chapter 2**

### **Design of IC Engine Components**

**127 - 322**

2.0	IC engines .....	128
2.1	Selection of Material for IC Engine Components .....	129
2.2	IC Engine Cylinder and Liners .....	129
2.3	Design of Cylinder .....	131
2.4	Design of Cylinder Head and Studs .....	136
2.5	Solved Examples .....	138
2.6	Piston .....	149
2.7	Design Requirements for a Piston .....	150
2.8	Piston Materials .....	150
2.9	Piston Head Thickness .....	151
2.10	Piston Ribs and Piston Cup .....	154
2.11	Piston Rings .....	155
2.12	Piston Pins .....	159
2.13	Solved Examples .....	162
2.14	Design of Connecting Rods .....	178
2.15	Stresses in a Connecting rod .....	179
2.16	Solved Examples .....	183

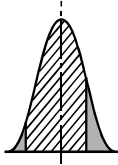
2.17	Connecting Rod Ends .....	187
2.18	Solved Examples .....	191
2.19	Crank Shaft .....	202
2.20	Crank shaft Materials .....	204
2.21	Design Criteria of Crank Shaft.....	204
2.22	Centre Crank Analysis at Top Dead Centre Position .....	205
2.23	Centre Crank Analysis at Angle of Maximum Torque .....	211
2.24	Solved Example .....	220
2.25	Side Crank Analysis at Top Dead Centre Position .....	237
2.26	Side Crank Analysis at Angle of Maximum Torque .....	241
2.27	Solved Example .....	246
2.28	Valve Gear System .....	259
2.29	Design of Valves .....	260
2.30	Design of Rocker Arm .....	264
2.31	Design of Tappet .....	272
2.32	Design of Valve Spring .....	273
2.33	Design of Push Rods .....	277
2.34	Cam and Followers .....	278
2.35	Solved Examples .....	284
	Exercises ? .....	315
	Problems.....	318



### **Chapter 3** **Optimum Design**

**323 - 376**

3.1	Optimum and Adequate Design .....	324
3.2	Johnson's Method of Optimum Design .....	325
3.3	Case of Normal Specifications .....	326
3.4	Solved Examples .....	326
3.5	Case of Redundant Specifications .....	354
3.6	Solved Examples .....	354
3.7	Case of Incompatible Specifications.....	374
3.8	Solved Example .....	374
	Exercises ? .....	376



## **Chapter 4**

### **Statistical Considerations in Design**

**377 - 436**

4.1	Statistics and Design .....	378
4.2	Variance, Standard Deviation & Standardised Variable ....	380
4.3	Solved Example .....	381
4.4	Normal Distribution or Gaussian Distribution .....	382
4.5	Confidence Intervals .....	384
4.6	Solved Examples .....	384
4.7	Population Combinations .....	390
4.8	Design and Natural Tolerances .....	393
4.9	Solved Examples .....	395
4.10	Mechanical Reliability .....	410
4.11	Solved Examples .....	413
4.12	Statistical Considerations for Factor of Safety .....	415
4.13	Solved Examples .....	417
	Exercises ? .....	433
	Problems .....	434



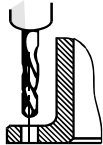
## **Chapter 5**

### **Aesthetics and Ergonomics in Design**

**437 - 456**

5.1	Aesthetics in Product Design .....	438
5.2	Basic Type of Product Forms .....	438
5.3	Designing for Appearance .....	439
5.4	Ergonomics in Design .....	441
5.5	Man-Machine Closed Loop System .....	442
5.6	Design Considerations in Displays .....	445
5.7	Design Considerations in Controls .....	449

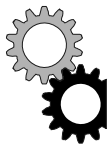
5.8	<i>Layout of Panels</i> .....	453
5.9	<i>Characteristics of A Human</i> .....	455
5.10	<i>General Workplace Environment</i> .....	455
	<i>Exercises ?</i> .....	456



**Chapter 6**  
***Design for Manufacture,  
 Assembly and Safety***

**457 - 485**

6.1	<i>Introduction</i> .....	458
6.2	<i>Principles of Design for Manufacture and Assembly</i> .....	458
6.3	<i>Design Principles in Castings</i> .....	460
6.4	<i>Design Principles in Forgings</i> .....	469
6.5	<i>Design Principles in Machining</i> .....	473
6.6	<i>Design Principles in Powder Metallurgy</i> .....	477
6.7	<i>Design Principles in Welding</i> .....	479
6.8	<i>Design for Safety</i> .....	483
	<i>Exercises ?</i> .....	484



**Chapter 7**  
***Design of Machine Tool Gear Box***

**486 - 589**

7.1	<i>Introduction</i> .....	487
7.2	<i>Basic Considerations in Design of Drives</i> .....	488
7.3	<i>Determination of Variable Speed Range</i> .....	489
7.4	<i>Advantages of Geometric Progression</i> .....	495
7.5	<i>Preliminary Steps in the Design of Multi-speed Gear Box</i> .....	498
7.6	<i>Concept of a Structure Diagram</i> .....	507
7.7	<i>Selection of the Best Structure Diagram</i> .....	514
7.8	<i>Solved Examples</i> .....	517

7.9	<i>Graphical Representation of Ray and Speed Diagram</i> .....	524
7.10	<i>Solved Examples</i> .....	530
7.11	<i>Rules and Guidelines for Gear box Layout</i> .....	541
7.12	<i>Solved Examples</i> .....	546
7.13	<i>Analysis of Composite Twelve speed gear box</i> .....	581
	<i>Exercises ?</i> .....	586
	<i>Problems</i> .....	587



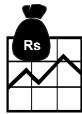
## **Chapter 8**

### **Design of Material Handling System**

**590 - 694**

8.1	<i>Introduction to Material Handling</i> .....	591
8.2	<i>System Concept for Material Handling</i> .....	591
8.3	<i>Basic Objectives of Material Handling System</i> .....	591
8.4	<i>Types of Load</i> .....	592
8.5	<i>Classification of Material Handling Equipment</i> .....	595
8.6	<i>Hoisting Equipment</i> .....	595
8.7	<i>Conveying Equipment</i> .....	599
8.8	<i>Surface and Over Head Equipment</i> .....	602
8.9	<i>Basic Principles in Selection of Material Handling Equipment</i> .....	602
8.10	<i>Belt Conveyors</i> .....	604
8.11	<i>Advantages of a Belt Conveyor over other Conveyors</i> .....	607
8.12	<i>Types of Belt Conveyor Layouts</i> .....	607
8.13	<i>Methods of Loading and Discharging of Conveyors</i> .....	608
8.14	<i>Requirements of the Belt used in a Conveyor System</i> .....	613
8.15	<i>Constructional Details of a Conveyor Belt</i> .....	614
8.16	<i>Conveyor Pulleys</i> .....	619
8.17	<i>Belt Take-up Devices</i> .....	626
8.18	<i>Belt Cleaning Devices</i> .....	629
8.19	<i>Drive Unit for Belt Conveyors</i> .....	631
8.20	<i>Important Terms for Conveyor Design</i> .....	633
8.21	<i>Solved Examples</i> .....	640
8.22	<i>Estimated Power Requirements of Belt Conveyors</i> .....	649
8.23	<i>Force Analysis in Belt Conveyors</i> .....	650

8.24	Number of plies in a belt .....	661
8.25	Conveyer Belt Sags .....	662
8.26	Solved Examples .....	663
8.27	Introduction to the Design of Cranes .....	687
	Exercises ? .....	690
	Problems.....	691



## Chapter 9

### System Failures and other Aspects of Design

**695 - 710**

9.1	Defects and System Failure .....	696
9.2	Hardware and Software Failures .....	696
9.3	Human Failure .....	697
9.4	Organisational Failure .....	698
9.5	Failure Analysis and Reporting .....	698
9.6	Mechanical Reliability .....	700
9.7	Factor of Safety.....	701
9.8	Design of Experiments (DOE) .....	702
9.9	Other Aspects of Design - Cost Estimation .....	702
9.10	Concurrent Engineering .....	705
9.11	Reverse Engineering .....	706
9.12	Design for Patents .....	707



## Appendix

**i - xiv**

A1.	ISO Metric Screw Threads - Fine and Course Series .....	ii
A2.	Materials and Their Properties .....	iii
	Table A2-1 : Physical Constants of Typical Materials .....	iii
	Table A2-2 : Properties of Cast Iron .....	iv
	Table A2-3 : Properties and Applications of Typical Steels ..	iv

	<i>Table A2-4 : Properties of Stainless and Heat Resistant Steels .....</i>	<i>v</i>
	<i>Table A2-5 : Properties of General Use Cast Steels .....</i>	<i>vii</i>
	<i>Table A2-6 : Properties of High Tensile Cast Steels .....</i>	<i>vii</i>
	<i>Table A2-7 : Properties and Typical Uses of Aluminium Wrought Alloys .....</i>	<i>vii</i>
	<i>Table A2-8 : Properties and Typical Uses of Aluminium Cast Alloys .....</i>	<i>viii</i>
	<i>Table A2-9 : Typical Copper Alloys and their Applications. ...</i>	<i>ix</i>
	<i>Table A2-10 : Physical Properties of Brass .....</i>	<i>x</i>
<i>A3.</i>	<i>Plates .....</i>	<i>xi</i>



***Alphabetical Index***

***xv - xxi***